



Dart Aerospace Ltd.
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D2519
Job Sheet 182473



Part No: D2519

Job Qty: 20 ea

Part Name: Clamp



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 8/24/18

Job Tracking No:

Due Date: 8/27/18

Created By: Michelle Gagnon-Donovan

Type: Stock

Description:

Note: DWG REV D IPP: B 00.03.16 Re-format, laser cutting EC IPP REV:C 11.10.05 MADE IN HOUSE DD
VERF:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	20 Ea	8/27/18	8/27/18	0.00	0.00	Start Up Waterjet		pc 18/08/25
100	Waterjet	20 pcs	8/27/18	8/27/18	0.00	0.68	Waterjet1		pc 18/08/25
120	QC	20 pcs	8/27/18	8/27/18	0.00	0.00	QC8		AUG 27 2018 68
130	Brake NC	20 pcs	8/27/18	8/27/18	0.02	0.98	Brake NC 1		SEP 20 2018 68
140	QC	20 pcs	8/27/18	8/27/18	0.00	0.00	QC5		SEP 20 2018 68
150	Packaging	20 pcs	8/27/18	8/27/18	0.00	0.00	Packaging3		SEP 20 2018 9-89
160	QC21-SA	20 Ea	8/27/18	8/27/18	0.00	0.00	QC21		SEP 21 2018

Part Op 100 - 1-Cut as per Dwg

Descriptions: 130 - 1- remove press and machine marking as necessary

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304S16GA	304/316 Sheet .063	.9900 sf (.0495 ea)	90-Start up Operation	5080376

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M304S16GA	1	37	0

Part Specifications

Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Clamp	0.257inches + 0.006 - 0.001	0.263 0.256		
2	Clamp	0.400inches ± 0.030	0.430 0.370		
3	Clamp	0.750inches ± 0.010	0.760 0.740		
4	Clamp	8.561inches ± 0.010	8.571 8.551		
5	Clamp	0.063inches ± 0.010	0.073 0.053		



Container No: S105230



Part: D2519

Job No: 182473

Serial No/Batch: S105230

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

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Date: 08/25/18